

## PIM IGBT Module

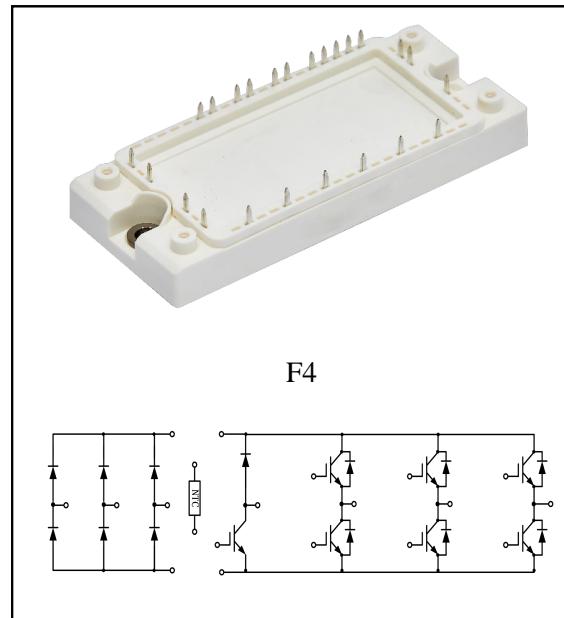
$V_{CES}=1200V$ ,  $I_{C\text{ nom}}=40A$  /  $I_{CRM}=80A$

### Electrical characteristics :

- 1200V Trench /Field Stop process
- Low switching losses
- $V_{cesat}$  has a positive temperature coefficient

### Applications:

- Variable Frequency Drive
- Servo drive
- Inverter



## IGBT, Inverter

### Maximum Ratings

| Parameter                         | Conditions  | Symbol             | Value    |  | Unit |
|-----------------------------------|---|--------------------|----------|--|------|
| Collector-Emitter voltage         | $T_{vj}=25^\circ C$                                 | $V_{CES}$          | 1200     |  | V    |
| Continuous DC collector current   | $T_C=100^\circ C$ , $T_{vj\text{ max}}=175^\circ C$ | $I_{C\text{ nom}}$ | 40       |  | A    |
| Repetitive peak collector current | $t_p=1 \text{ ms}$                                  | $I_{CRM}$          | 80       |  | A    |
| Gate emitter voltage              |   | $V_{GE}$           | $\pm 20$ |  | V    |

### Characteristic Values

| Parameter                            | Conditions                    | Symbol       | Value |      |      | Unit     |
|--------------------------------------|-------------------------------|--------------|-------|------|------|----------|
|                                      |                               |              | Min.  | Typ. | Max. |          |
| Collector-Emitter saturation voltage | $V_{GE}=15V$ , $I_c=40A$      | $V_{CEsat}$  |       | 1.78 | 2.3  | V        |
|                                      | $V_{GE}=15V$ , $I_c=40A$      |              |       | 2.11 |      |          |
|                                      | $V_{GE}=15V$ , $I_c=40A$      |              |       | 2.17 |      |          |
| Gate-Emitter threshold voltage       | $I_c=1.5mA$ , $V_{GE}=V_{CE}$ | $V_{GE(th)}$ | 5.3   | 5.8  | 6.4  |          |
| Internal gate resistor               |                               | $R_{Gint}$   |       | None |      | $\Omega$ |

|  |   |                    |     |      |     |    |
|--|---|--------------------|-----|------|-----|----|
| Input capacitance                      | f=100KHz, V <sub>CE</sub> =25 V, V <sub>GE</sub> =0 V T <sub>vj</sub> =25°C   | C <sub>ies</sub>   |     | 2.71 |     | nF |
| Reverse transfer capacitance           |   | C <sub>res</sub>   |     | 0.13 |     |    |
| Collector-emitter cut-off current      | V <sub>CE</sub> =1200V , V <sub>GE</sub> = 0 V T <sub>vj</sub> =25°C  | I <sub>CES</sub>   |     |      | 1   | mA |
| Gate-emitter leakage current           | V <sub>CE</sub> =0 V, V <sub>GE</sub> = 20 V T <sub>vj</sub> =25°C  | I <sub>GES</sub>   |     |      | 100 | nA |
| Turn-on delay time                     | I <sub>c</sub> =40A, V <sub>CE</sub> =600 V T <sub>vj</sub> =25°C<br>V <sub>GE</sub> =±15 V, R <sub>G</sub> =30Ω T <sub>vj</sub> =125°C<br>(inductive load) T <sub>vj</sub> =150°C                              | t <sub>d on</sub>  |     | 67   |     | ns |
|  |   |                    |     | 60   |     |    |
|  |   |                    |     | 56   |     |    |
|  | I <sub>c</sub> =40A, V <sub>CE</sub> =600 V T <sub>vj</sub> =25°C<br>V <sub>GE</sub> =±15 V, R <sub>G</sub> =30Ω T <sub>vj</sub> =125°C<br>(inductive load) T <sub>vj</sub> =150°C                              | t <sub>r</sub>     |     | 52   |     |    |
|  |   |                    |     | 53   |     |    |
|  |   |                    |     | 55   |     |    |
|  | I <sub>c</sub> =40A, V <sub>CE</sub> =600 V T <sub>vj</sub> =25°C<br>V <sub>GE</sub> =±15 V, R <sub>G</sub> =30Ω T <sub>vj</sub> =125°C<br>(inductive load) T <sub>vj</sub> =150°C                              | t <sub>d off</sub> |     | 326  |     |    |
|  |   |                    |     | 370  |     |    |
| Fall time                              | I <sub>c</sub> =40A, V <sub>CE</sub> =600 V T <sub>vj</sub> =25°C<br>V <sub>GE</sub> =±15 V, R <sub>G</sub> =30Ω T <sub>vj</sub> =125°C<br>(inductive load) T <sub>vj</sub> =150°C                              | t <sub>f</sub>     |     | 127  |     |    |
|  |   |                    |     | 219  |     |    |
|  |   |                    |     | 258  |     |    |
| Turn-on energy loss per pulse          | I <sub>c</sub> =40A, V <sub>CE</sub> =600 V T <sub>vj</sub> =25°C<br>V <sub>GE</sub> =±15 V, R <sub>G</sub> =30Ω T <sub>vj</sub> =125°C<br>di/dt=550A/μs(Tvj=150°C) T <sub>vj</sub> =150°C<br>(inductive load)  | E <sub>on</sub>    |     | 4.39 |     | mJ |
| Turn-off energy loss per pulse         | I <sub>c</sub> =40A, V <sub>CE</sub> =600 V T <sub>vj</sub> =25°C<br>V <sub>GE</sub> =±15 V, R <sub>G</sub> =30Ω T <sub>vj</sub> =125°C<br>du/dt=4700V/μs(Tvj=150°C) T <sub>vj</sub> =150°C<br>(inductive load) | E <sub>off</sub>   |     | 6.28 |     |    |
| SC data                                | V <sub>GE</sub> ≤15V, V <sub>cc</sub> =650V<br>V <sub>CEmax</sub> =V <sub>CES</sub> -L <sub>sCE</sub> ·di/dt t <sub>p</sub> ≤10us, T <sub>vj</sub> =150°C   | I <sub>sc</sub>    |     | 6.89 |     |    |
| Temperature under switching conditions |   | T <sub>vj op</sub> | -40 |      | 150 | °C |

## Diode, Inverter

### Maximum Ratings

| Parameter                       | Conditions  | Symbol           | Value | Unit             |
|---------------------------------|---|------------------|-------|------------------|
| Repetitive peak reverse voltage | T <sub>vj</sub> =25°C                                 | V <sub>RRM</sub> | 1200  | V                |
| Continuous DC forward current   |   | I <sub>F</sub>   | 40    | A                |
| Repetitive peak forward current | t <sub>p</sub> =1ms                                   | I <sub>FRM</sub> | 80    | A                |
| I <sup>2</sup> t-value          | t <sub>p</sub> =10ms, sin180° , T <sub>j</sub> =125°C | I <sup>2</sup> t | 680   | A <sup>2</sup> s |

### Characteristic Values

| Parameter                              | Conditions   | Symbol             | Value                  |      |      | Unit |
|--|--|--------------------|------------------------|------|------|------|
|  |  |                    | Min.                   | Typ. | Max. |      |
| Forward voltage                        | I <sub>F</sub> =40A, V <sub>GE</sub> =0V             | V <sub>F</sub>     |                        | 2.11 | 2.55 | V    |
|  | I <sub>F</sub> =40A, V <sub>GE</sub> =0V             |                    |                        | 1.77 |      |      |
|  | I <sub>F</sub> =40A, V <sub>GE</sub> =0V             |                    |                        | 1.70 |      |      |
| Peak reverse recovery current          | I <sub>F</sub> =40A,                                 | I <sub>RM</sub>    | T <sub>vj</sub> =25°C  | 24   |      | A    |
|  | -dI <sub>F</sub> /dt=550A/μs(T <sub>vj</sub> =150°C) |                    | T <sub>vj</sub> =125°C | 40   |      |      |
|  | V <sub>R</sub> =600V, V <sub>GE</sub> =-15V          |                    | T <sub>vj</sub> =150°C | 43   |      |      |
| Recovered charge                       | I <sub>F</sub> =40A,                                 | Q <sub>r</sub>     | T <sub>vj</sub> =25°C  | 0.97 |      | μC   |
|  | -dI <sub>F</sub> /dt=550A/μs(T <sub>vj</sub> =150°C) |                    | T <sub>vj</sub> =125°C | 6.37 |      |      |
|  | V <sub>R</sub> =600V, V <sub>GE</sub> =-15V          |                    | T <sub>vj</sub> =150°C | 7.70 |      |      |
| Reverse recovered energy               | I <sub>F</sub> =40A,                                 | E <sub>rec</sub>   | T <sub>vj</sub> =25°C  | 0.08 |      | mJ   |
|  | -dI <sub>F</sub> /dt=550A/μs(T <sub>vj</sub> =150°C) |                    | T <sub>vj</sub> =125°C | 1.89 |      |      |
|  | V <sub>R</sub> =600V, V <sub>GE</sub> =-15V          |                    | T <sub>vj</sub> =150°C | 2.35 |      |      |
| Temperature under switching conditions |  | T <sub>vj op</sub> | -40                    |      | 150  | °C   |

### Diode, Rectifier

#### Maximum Ratings

| Parameter                           | Conditions  | Symbol             | Value |  |  | Unit             |
|-------------------------------------|---|--------------------|-------|--|--|------------------|
| Repetitive peak reverse voltage     | T <sub>vj</sub> =25°C, I <sub>RRM</sub> =0.05mA       | V <sub>RRM</sub>   | 1600  |  |  | V                |
| Non-Repetitive peak reverse voltage | T <sub>vj</sub> =25°C, I <sub>RRM</sub> =0.05mA       | V <sub>RSM</sub>   | 1800  |  |  | V                |
| Maximum Average Forward Current     | T <sub>s</sub> =80°C, T <sub>vj</sub> =25°C           | I <sub>F(AV)</sub> | 35    |  |  | A                |
| Surge forward current               | t <sub>p</sub> =10ms, sin180°, T <sub>vj</sub> =125°C | I <sub>FSM</sub>   | 530   |  |  | A                |
| I <sup>2</sup> t-value              | t <sub>p</sub> =10ms, sin180°, T <sub>vj</sub> =125°C | I <sup>2</sup> t   | 1400  |  |  | A <sup>2</sup> s |

#### Characteristic Values

| Parameter                              | Conditions                                 | Symbol             | Value                 |      |      | Unit |
|--|--|--------------------|-----------------------|------|------|------|
|  |  |                    | Min.                  | Typ. | Max. |      |
| Forward voltage                        | I <sub>F</sub> =40A, T <sub>vj</sub> =25°C | V <sub>F</sub>     |                       | 1.16 | 1.40 | V    |
| Reverse current                        | V <sub>R</sub> =V <sub>RRM</sub>           | I <sub>R</sub>     | T <sub>vj</sub> =25°C |      | 100  | μA   |
| Temperature under switching conditions |  |                    |                       |      | -40  | 150  |
|  |  | T <sub>vj op</sub> |                       |      |      | °C   |

## IGBT, Brake-Chopper

### Maximum Ratings

| Parameter                         | Conditions  | Symbol             | Value |  | Unit |
|-----------------------------------|---|--------------------|-------|--|------|
| Collector-Emitter voltage         | T <sub>vj</sub> =25°C                             | V <sub>CES</sub>   | 1200  |  | V    |
| Continuous DC collector current   | T <sub>C</sub> =100°C, T <sub>vj max</sub> =175°C | I <sub>C nom</sub> | 25    |  | A    |
| Repetitive peak collector current | t <sub>p</sub> =1 ms                              | I <sub>CRM</sub>   | 50    |  | A    |
| Gate emitter voltage              |   | V <sub>GE</sub>    | ±20   |  | V    |

### Characteristic Values

| Parameter                            | Conditions   | Symbol              | Value |      |      | Unit |
|--------------------------------------|--|---------------------|-------|------|------|------|
|                                      |  |                     | Min.  | Typ. | Max. |      |
| Collector-Emitter saturation voltage | V <sub>GE</sub> =15V, I <sub>C</sub> =25A T <sub>vj</sub> =25°C              | V <sub>CEsat</sub>  |       | 1.81 | 2.50 | V    |
|                                      | V <sub>GE</sub> =15V, I <sub>C</sub> =25A T <sub>vj</sub> =125°C             |                     |       | 2.11 |      |      |
|                                      | V <sub>GE</sub> =15V, I <sub>C</sub> =25A T <sub>vj</sub> =150°C             |                     |       | 2.20 |      |      |
| Gate-Emitter threshold voltage       | I <sub>C</sub> =1mA, V <sub>GE</sub> = V <sub>CE</sub> T <sub>vj</sub> =25°C | V <sub>GE(th)</sub> | 5.2   | 5.8  | 6.4  |      |
| Internal gate resistor               |  | R <sub>Gint</sub>   |       | None |      | Ω    |
| Input capacitance                    | f=100KHz, V <sub>CE</sub> =25 V, V <sub>GE</sub> =0 V                        | C <sub>ies</sub>    |       | 1.46 |      | nF   |
|                                      |  |                     |       | 0.06 |      |      |
| Reverse transfer capacitance         |  | C <sub>res</sub>    |       |      |      |      |
| Collector-emitter cut-off current    | V <sub>CE</sub> =1200V, V <sub>GE</sub> = 0 V T <sub>vj</sub> =25°C          | I <sub>CES</sub>    |       |      | 1    | mA   |
| Gate-emitter leakage current         | V <sub>CE</sub> =0 V, V <sub>GE</sub> = 20 V T <sub>vj</sub> =25°C           | I <sub>GES</sub>    |       |      | 100  | nA   |
| Turn-on delay time                   | I <sub>C</sub> =25A, V <sub>CE</sub> =600 V T <sub>vj</sub> =25°C            | t <sub>d on</sub>   |       | 72   |      | ns   |
|                                      | V <sub>GE</sub> =±15 V, R <sub>G</sub> =40Ω T <sub>vj</sub> =125°C           |                     |       | 60   |      |      |
|                                      | (inductive load) T <sub>vj</sub> =150°C                                      |                     |       | 58   |      |      |
| Rise time                            | I <sub>C</sub> =25A, V <sub>CE</sub> =600 V T <sub>vj</sub> =25°C            | t <sub>r</sub>      |       | 57   |      | ns   |
|                                      | V <sub>GE</sub> =±15 V, R <sub>G</sub> =40Ω T <sub>vj</sub> =125°C           |                     |       | 62   |      |      |
|                                      | (inductive load) T <sub>vj</sub> =150°C                                      |                     |       | 63   |      |      |
| Turn-off delay time                  | I <sub>C</sub> =25A, V <sub>CE</sub> =600 V T <sub>vj</sub> =25°C            | t <sub>d off</sub>  |       | 283  |      | ns   |
|                                      | V <sub>GE</sub> =±15 V, R <sub>G</sub> =40Ω T <sub>vj</sub> =125°C           |                     |       | 324  |      |      |
|                                      | (inductive load) T <sub>vj</sub> =150°C                                      |                     |       | 335  |      |      |
| Fall time                            | I <sub>C</sub> =25A, V <sub>CE</sub> =600 V T <sub>vj</sub> =25°C            | t <sub>f</sub>      |       | 171  |      | ns   |
|                                      | V <sub>GE</sub> =±15 V, R <sub>G</sub> =40Ω T <sub>vj</sub> =125°C           |                     |       | 238  |      |      |
|                                      | ((inductive load) T <sub>vj</sub> =150°C)                                    |                     |       | 250  |      |      |
| Turn-on energy loss per pulse        | I <sub>C</sub> =25A, V <sub>CE</sub> =600 V T <sub>vj</sub> =25°C            | E <sub>on</sub>     |       | 2.66 |      | mJ   |
|                                      | V <sub>GE</sub> = ± 15V, R <sub>G</sub> =40 Ω T <sub>vj</sub> =125°C         |                     |       | 3.55 |      |      |
|                                      | di/dt=370A/μs(Tvj=150°C) T <sub>vj</sub> =150°C                              |                     |       | 3.89 |      |      |

|  |  |   |                  |  |                      |    |  |
|--|--|---|------------------|--|----------------------|----|--|
| Turn-off energy loss per pulse         | I <sub>C</sub> =25A, V <sub>CE</sub> =600 V<br>V <sub>GE</sub> =±15 V, R <sub>G</sub> =40Ω<br>dU/dt=4800V/μs(T <sub>VJ</sub> =150°C)<br>(inductive load) | T <sub>VJ</sub> =25°C<br>T <sub>VJ</sub> =125°C<br>T <sub>VJ</sub> =150°C | E <sub>off</sub> |  | 1.37<br>1.87<br>2.02 |    |  |
| Temperature under switching conditions |  | T <sub>VJ op</sub>  | -40              |  | 150                  | °C |  |

## Diode, Brake-Chopper

### Maximum Ratings

| Parameter                       | Conditions  | Symbol           | Value |  | Unit             |
|---------------------------------|---|------------------|-------|--|------------------|
| Repetitive peak reverse voltage | T <sub>VJ</sub> =25°C   | V <sub>RRM</sub> | 1200  |  | V                |
| Continuous DC forward current   |   | I <sub>F</sub>   | 15    |  | A                |
| Repetitive peak forward current | t <sub>p</sub> =1ms   | I <sub>FRM</sub> | 30    |  | A                |
| I <sup>2</sup> t-value          | V <sub>R</sub> =0V, t <sub>p</sub> =10ms, T <sub>VJ</sub> =125 °C | I <sup>2</sup> t | 50    |  | A <sup>2</sup> s |

### Characteristic Values

| Parameter                              | Conditions                                  | Symbol             | Value |      |      | Unit |
|--|---|--------------------|-------|------|------|------|
|  |   |                    | Min.  | Typ. | Max. |      |
| Forward voltage                        | I <sub>F</sub> =15A, V <sub>GE</sub> =0V    | V <sub>F</sub>     | 2.05  | 2.70 |      | V    |
|  | I <sub>F</sub> =15A, V <sub>GE</sub> =0V    |                    | 1.67  |      |      |      |
|  | I <sub>F</sub> =15A, V <sub>GE</sub> =0V    |                    | 1.60  |      |      |      |
| Peak reverse recovery current          | I <sub>F</sub> =15A,                        | I <sub>RM</sub>    | 25°C  | 4    |      | A    |
|  | -dI/dt=370A/μs(T <sub>VJ</sub> =150°C)      |                    | 125°C | 10   |      |      |
|  | V <sub>R</sub> =600V, V <sub>GE</sub> =-15V |                    | 150°C | 13   |      |      |
| Recovered charge                       | I <sub>F</sub> =15A,                        | Q <sub>r</sub>     | 25°C  | 0.26 |      | μC   |
|  | -dI/dt=370A/μs(T <sub>VJ</sub> =150°C)      |                    | 125°C | 1.02 |      |      |
|  | V <sub>R</sub> =600V, V <sub>GE</sub> =-15V |                    | 150°C | 1.31 |      |      |
| Reverse recovered energy               | I <sub>F</sub> =15A,                        | E <sub>rec</sub>   | 25°C  | 0.05 |      | mJ   |
|  | -dI/dt=370A/μs(T <sub>VJ</sub> =150°C)      |                    | 125°C | 0.25 |      |      |
|  | V <sub>R</sub> =600V, V <sub>GE</sub> =-15V |                    | 150°C | 0.35 |      |      |
| Temperature under switching conditions |   | T <sub>VJ op</sub> | -40   |      | 150  | °C   |

## NTC-Thermistor

### Characteristic Values

| Parameter         | Conditions                | Symbol             | Value |      |      | Unit |
|-------------------|---------------------------|--------------------|-------|------|------|------|
|                   |                           |                    | Min.  | Typ. | Max. |      |
| Rated resistances | T <sub>c</sub> =25°C, ±5% | R <sub>25</sub>    |       | 5.0  |      | KΩ   |
| B-value           | ±1%                       | B <sub>25/50</sub> |       | 3380 |      | K    |

## Module

| Parameter                          | Conditions          | Symbol            | Value                          |     |     | Unit |
|------------------------------------|---------------------|-------------------|--------------------------------|-----|-----|------|
| Isolation test voltage             | RMS, f=50Hz, t=1min | V <sub>ISOL</sub> | 2500                           |     |     | V    |
| Internal isolation                 |                     |                   | Al <sub>2</sub> O <sub>3</sub> |     |     |      |
| Storage temperature                |                     | T <sub>stg</sub>  | -40                            |     | 125 | °C   |
| Mounting torque for modul mounting |                     | M                 | 3.0                            |     | 6.0 | Nm   |
| Weight                             |                     | W                 |                                | 170 |     | g    |

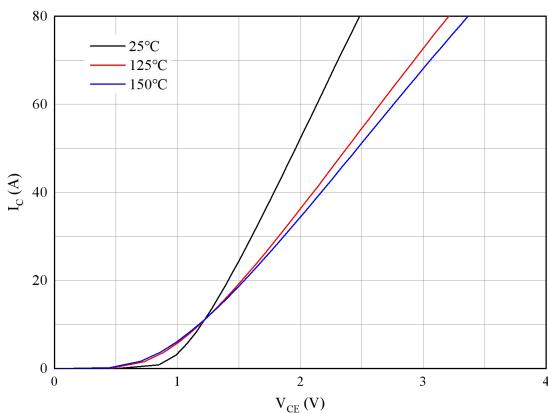


Fig 1. Typical output characteristics ( $V_{GE}=15V$ )

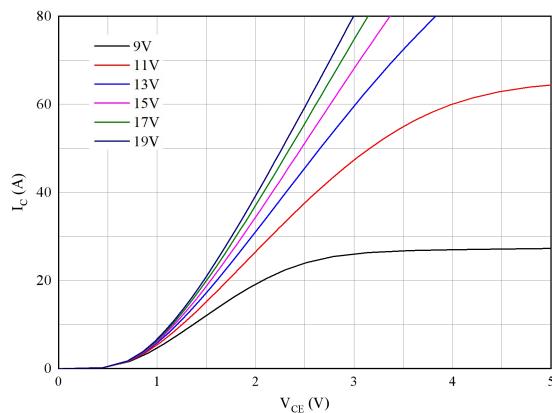


Fig 2 . Typical output characteristics ( $T_{vj}=150^{\circ}C$ )

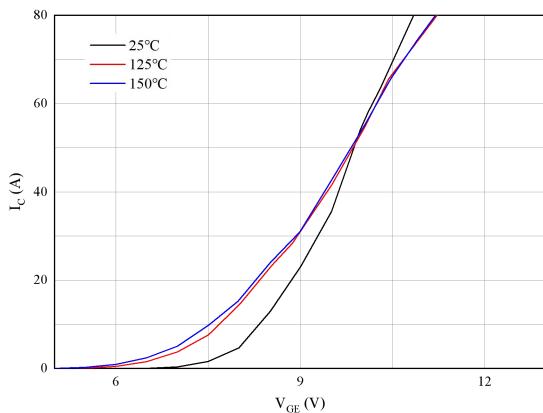


Fig 3. Typical transfer characteristic( $V_{CE}=20V$ )

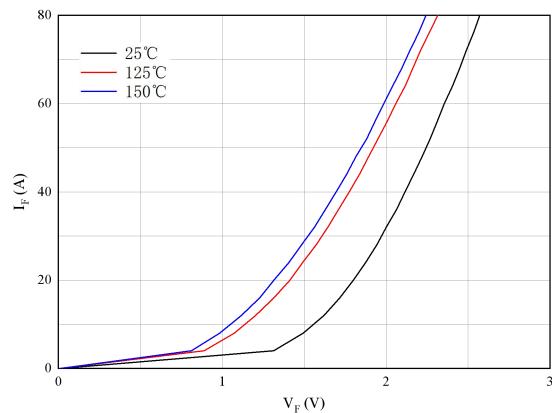


Fig 4. Forward characteristic of Diode

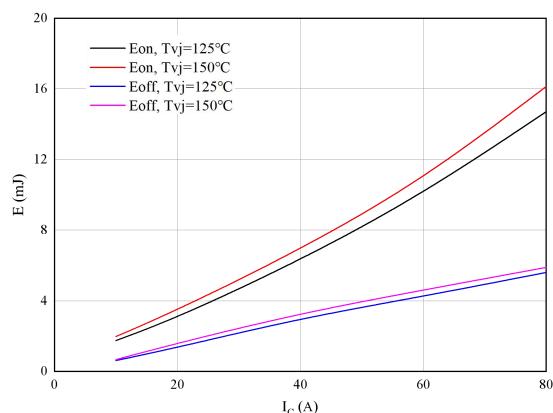


Fig 5 . Switching losses of IGBT  
 $V_{GE}=\pm 15V$ ,  $R_{Gon}=30\Omega$ ,  $R_{Goff}=30\Omega$ ,  $V_{CE}=600V$

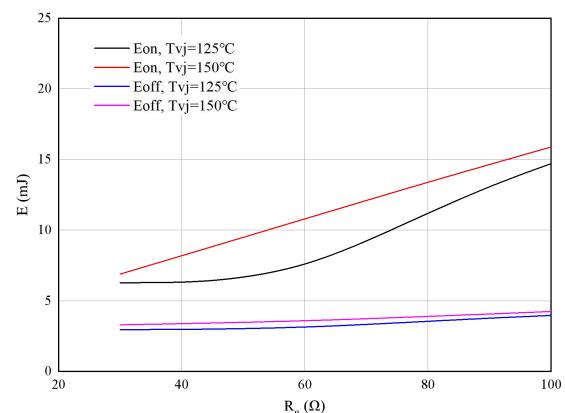


Fig 6. Switching losses of IGBT  
 $V_{GE}=\pm 15V$ ,  $I_C=40A$ ,  $V_{CE}=600V$

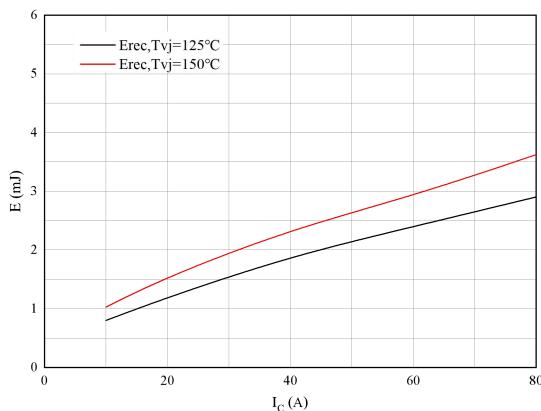


Fig 7 . Switching losses of Diode

$R_{gon}=30\Omega$ ,  $V_{CE}=600V$

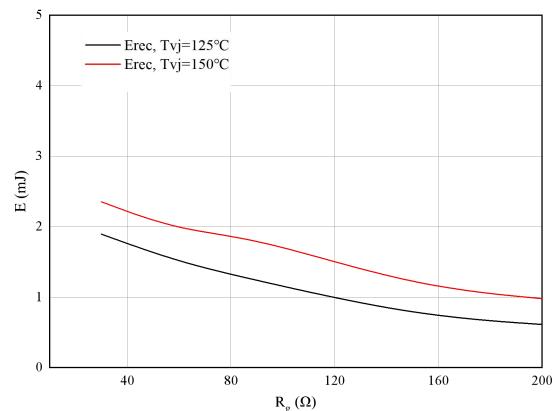


Fig 8. Switching losses of Diode

$IF=40A$ ,  $V_{CE}=600V$

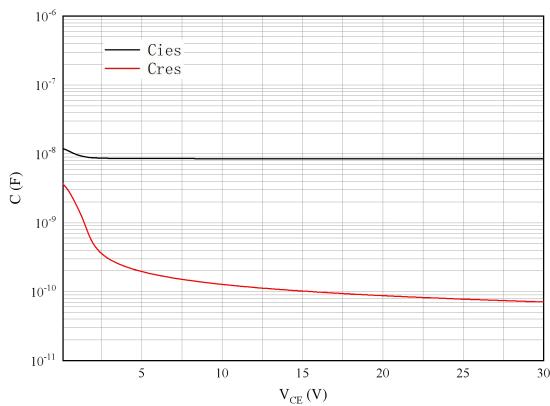


Fig 9. Capacitance characteristic

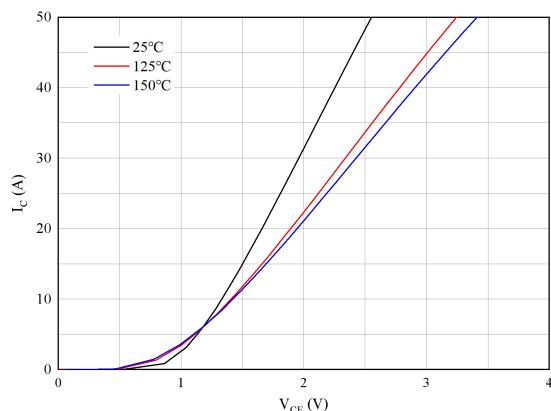


Fig 10. Typical output characteristics ( $V_{GE}=15V$ )

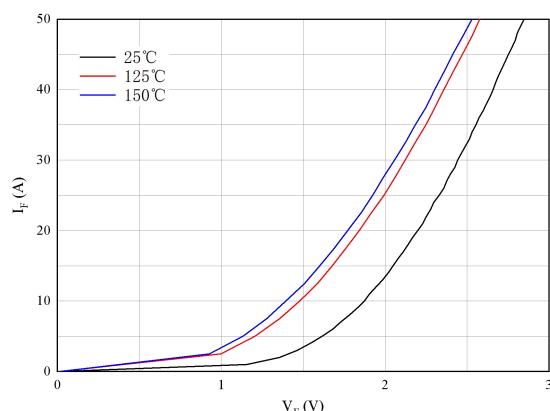


Fig11.Forward characteristic of Diode

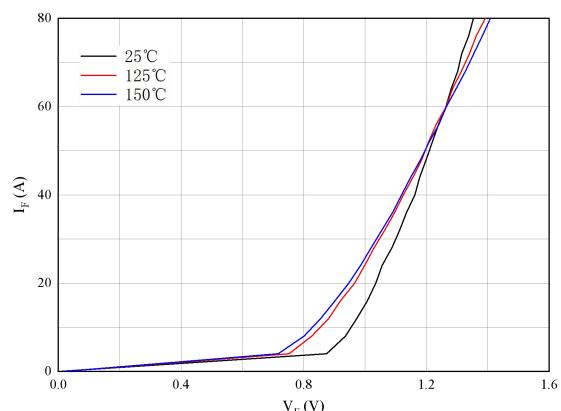


Fig 12.Forward characteristic of Diode

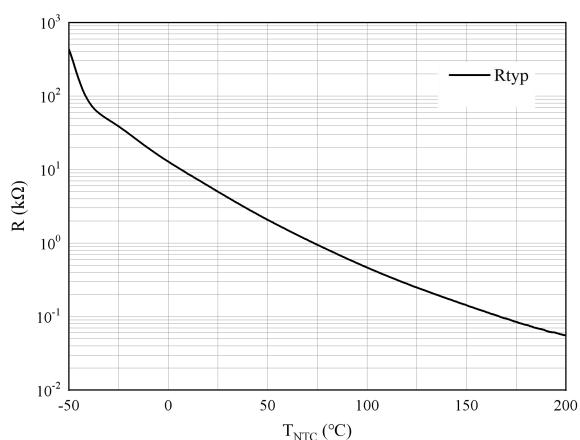
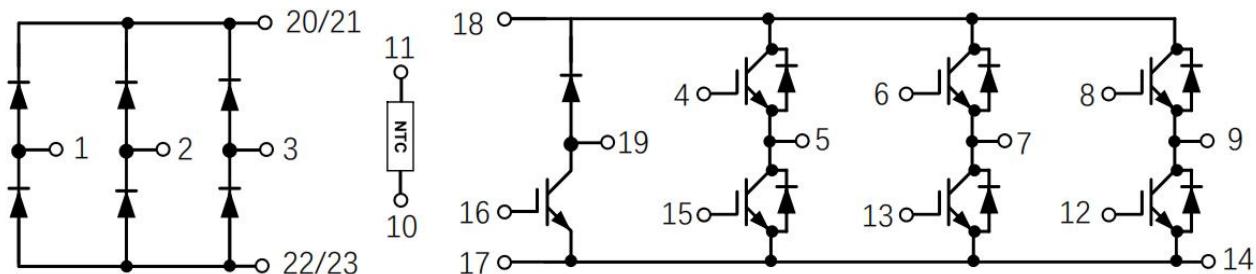


Fig 13.NTC-Themistor-temperature characteristic

**Circuit diagram**

**Package outlines**
